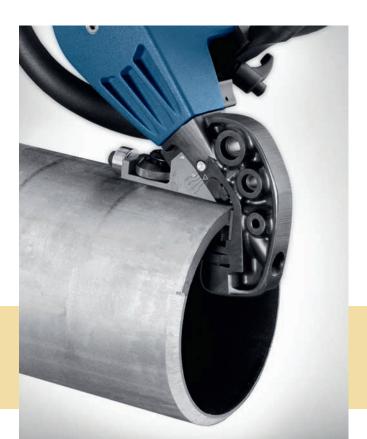
TRUMPF bevellers:

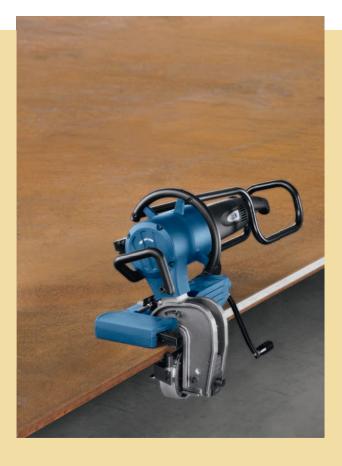
For high-quality welding seams.

> TRUMPF bevellers have long proven themselves in industries where fast, reliable welding preparation is an essential part of operations. The TruTool TKF-series bevellers are used on flat sheet, pipe and tubing applications to produce clean, even, oxide-free, metallically clean K, V, X and Y edges. Bevel quality is maintained even on curved edges and inside cutouts.

Unique: with automatic forward feed.

The TruTool TKF 1500 and TKF 2000 models also come with automatic forward feed. Thanks to the automatic forward feed, they both offer vibration-free operation without much effort. After the machine is applied to the sheet metal, it runs on its own and only needs to be monitored during processing.





Fast and accurate.

The process is not only fast and economical, it's also very precise. You can prepare a high-quality welding seam in a single step with no need for refinishing. Surface scoring of the workpiece is negligible. The cutters have two cutting edges, and can be reground numerous times – and using the quick-release fastener means you can replace it in a snap.

Particular strengths:

- Emission- and oxide-free edges
- Can be used on different workpiece contours, even on tubes
- Welding seam preparation in a single step
- For K, V, X and Y edges, metallically blank
- High working speed
- Different angle adjustments
- Two models with automatic forward feed



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Bevelling

TruTool TKF 700



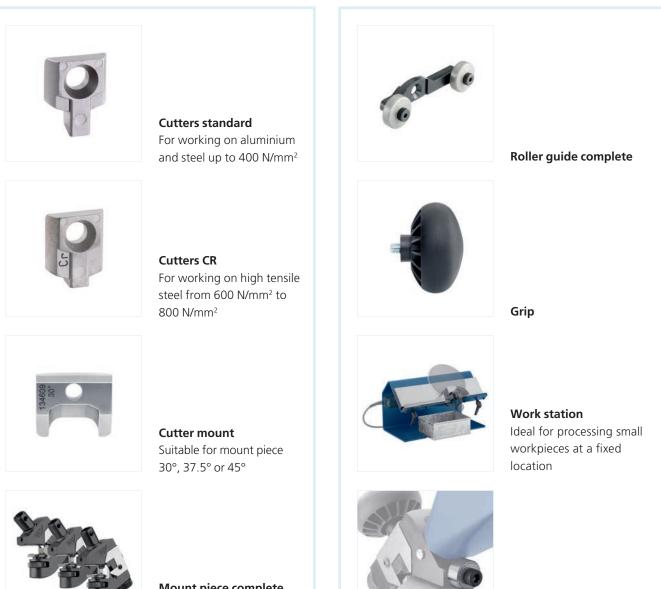
- No extra tools required to adjust the bevel height and sheet thickness
- Mounting brackets for bevel angles of 30°, 37.5° or 45°
- Light weight at 5.4 kg
- Quick release lock allows three defined directions for tool carrier setting
- Processes pipe with a minimum inside diameter of 80 mm
- Bevels inside cutouts starting 90 mm diameter and curved edges with a minmum radius of 40 mm

Accessories TruTool TKF 700

Cutter standardintegratedGrip0131063TORX screwdriverTX250131549Hex head wrenchDIN 911-50067857Hex head wrenchDIN 911-40067849Grease gun (filled with «G1»)1369006Grease «G1»25 g0344969Grease «G1»250 g1446686Roller guide complete250 g1446686TRUMPF Box101201010130868TRUMPF Boxincluded1013016Cutters CR(set of 5, 1264353)Cutters CR(set of 5, 1264400)Refitting set (2 cutters, 1 mount scrw) CR0132710Cutter mount 45°0977767Cutter mount 37.5°0134609Further options0977767Mount piece 37.5°0977767Mount piece 37.5°0977761Complete support rollfor pipe machingVork station500 ml bottleOund nibble oil for steel500 ml bottlePunch and nibble oil for aluminu1000 ml bottleLubricating greas «G1»900 gOto greas134040	Included accessories		
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Punch and nibble oil for aluminium 1000 ml bottle 0125874	Work station		0977764
	Punch and nibble oil for steel	500 ml bottle	0103387
Lubricating grease «G1» 900 g 0139440	Punch and nibble oil for aluminium	1000 ml bottle	0125874
	Lubricating grease «G1»	900 g	0139440

Technical Data TruTool TKF 700

		230 V			110 V		
Bevel angles		30°	37.5°	45°	30°	37.5°	45°
Max. bevel height							
Steel 400 N/mm2	mm	6.1	5.6	4.9	6.1	5.6	4.9
= bevel length	mm	7	7	7	7	7	7
Steel 600 N/mm2	mm	4.9	4.5	4	4.9	4.5	4
= bevel length	mm	5.7	5.7	5.7	5.7	5.7	5.7
Steel 800 N/mm2	mm	3.5	3.2	2.8	3.5	3.2	2.8
= bevel length	mm	4	4	4	4	4	4
Sheet metal thickness	mm	1-20	1-20	1-20	1-20	1-20	1-20
Smallest inner radius	mm	40	40	40	40	40	40
Working speed	m / min	1.5	1.5	1.5	1.5	1.5	1.5
Rated input power	W	1400	1400	1400	1400	1400	1400
Strokes at nominal load	1 / min	720	720	720	570	570	570
Weight without cable	kg	5.4	5.4	5.4	5.4	5.4	5.4



Mount piece complete Different inclination angles 30°, 37.5° or 45°

Roller guide For pipe processing

TruTool TKF 1100 / TKF 1101



Bevelling

- No extra tools required to adjust the bevel height and sheet thickness
- Mounting brackets for bevel angles of 30°, 37.5° or 45°
- Adjustable motor handle provides optimal operating comfort
- Processes pipe with a minimum inside diameter of 80 mm
- Bevels inside cutouts starting 80 mm diameter and curved edges with a minimum radius of 40 mm

Technical Data TruTool TKF 1100 / TKF 1101

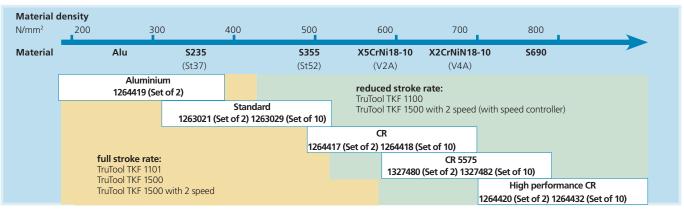
		230 V			110 \	/	
Bevel angles (standard	l)	30°	37°	45°	30°	37°	45°
Max. bevel height							
Steel 400 N/mm ²	mm	9.5	8.7	7.8	9.5	8.7	7.8
= bevel length	mm	11	11	11	11	11	11
Steel 600 N/mm ²	mm	7.8	7.1	6.4	7.8	7.1	6.4
= bevel length	mm	9	9	9	9	9	9
Steel 800 N/mm ²	mm	5.2	4.8	4.2	5.2	4.8	4.2
= bevel length	mm	6	6	6	6	6	6
Sheet thickness	mm	3-25	3-25	3-25	3-25	3-25	3-25
Smallest inner radius	mm	40	40	40	40	40	40
Working speed	m / min	2	2/2.5		Ź	2/2.5	
Rated input power	W	155	0 / 165	0	140	0 / 143	0
Strokes at nominal load	1 / min	34	10/44	0	32	20/440)
Weight without cable	kg	10	10	10	10	10	10

TruTool TKF 1100: main use high tensile steel TruTool TKF 1101: main use mild steel and aluminium



Work station With stand, without stand Ideal for processing small parts at the work site.

Recommendation cutting tool for TKF 1100/ TKF 1101 TKF 1500 / TKF 1500 with 2 speed







45°

Support plate

Accessories

Included accessories Cutting tool Standard

Cutting tool CR

Hex head wrench

Punch and nibble oil for steel

Grease gun (filled with «G1»)

Available accessories Cutting tool Standard

Cutting tool for Aluminium

Roll holder

Bow handle

Grease «G1»

Grease «G1»

Setting gauge

TRUMPF Box

Cutting tool CR

Stripper 30°

Stripper 37.5°

Support plate

Mount holder

Wearing plate

Further options Carrier complete 30°

Carrier complete 37.5°

Punch and nibble oil for steel

Lubricating grease «G1»

Carrier complete 45°

Work station

Work station

Stand

Cutting tool guide

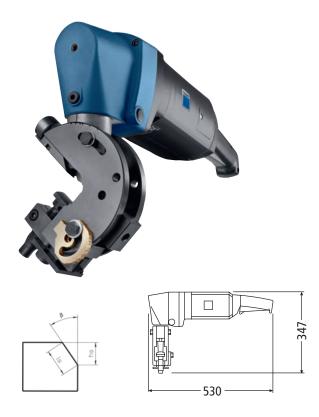
Stripper 45°

Cutting tool CR 5575

Cutter mount



TruTool TKF 1500



Bevelling angle easily adjustable from 20° to 55°
Processes pipe with a minimum inside diameter of 30 mm
Roller guide reduces vibration for comfortable machining and longer cutter life
Processing of T- and double T-carriers

Technical Data TruTool TKF 1500

Bevel angles (standard) 20°– 4	45°	230 V	110 V			
Bevel angles (with special stripper) 20°– 55°						
Max. bevel length						
Steel 400 N/mm ²	mm	15	15			
Steel 600 N/mm ²	mm	9	9			
Steel 800 N/mm ²	mm	6	6			
Sheet thickness	mm	4 - 160	4 - 160			
Smallest radius	mm	55	55			
Working speed	m / min	2	2			
Rated input power	W	2000	2000			
Strokes at nominal load	1 / min	370	340			
Weight without cable	kg	16.5	16.5			

Accessories TruTool TKF 1500

Cluting tool standardintegratedClup box023209Grip pice023204Grip pice023204Reagonal screw (2 pice)M10 x 20 - 10.9 DIN 30Heagonal screw (2 pice)M10 x 25 - 10.9 DIN 301KeyAL 17 DIN 3113Clup case screw scre	Included accessories			
Grip pice023229Grip pice023206Relagonal screwM10 x 20 - 10.9 DIN 33017302Hexagonal screw (2 pice)M10 x 25 - 10.9 DIN 33017303KeyA.L17 DIN 3113078310Hex head wrench60 m0130387Punch and nibble oil for stel50 on Ibottle0130387Grease gan25 g0121486Chice card cutter25 g1411767Chice card cutter1332341333241Chiting tool standard(set of 2, 1263021)(set of 2, 126447)Cutting tool for Aluminum(set of 2, 126447)(set of 2, 126447)Cutting tool Stafdard(set of 2, 126447)(set of 2, 126447)Gride box(set of 2, 1264420)(set of 2, 1264420)Glide box(set of 2, 1264420)(set of 2, 1264420)Glide box(set of 2, 1264420)(set of 2, 1264420)Glide box(set of 2, 1264420)(set of 2, 1264420)Adjustment eCR(set of 2, 1264420)(set of 2, 1264420)Glide box(set of 2, 1264420)(set of 2, 1264420)Adjustment set (complet)(set of 2, 1264420)(set of 2, 1264420)Adjustrent	Cutting tool standard		i	ntegrated
Grippipe0.023206Relational creationM10 x 20 - 10.9 DIN 3.0Hexagonal screationM10 x 25 - 10.9 DIN 3.0KeyA.17 DIN 313GrantGomBuch and nibble oil for stelGom Jone 3.0Tube grease s1.8S 0.0 In bottleGrease gunS 0.0 In bottleGrease gunS 0.0 In bottleChoice card cutterS 0.0 In bottleStating gaugeS 0.0 In bottleCutting tool standard(set of 2, 1263021)Cutting tool Standard(set of 2, 1264420)Cutting tool Standard(set of 2, 1264420)Gude back(set of 2, 1264420)Gude back(set of 2, 1264420)Gudi standard(set of 2, 1264420)Gudi stripent Standard(set of 2, 1264420)Adjustment set (complete)(set of 2, 1264420)Adjustment set (complet	Chip box			0023209
Roll holder right coupling 1238982 Hexagonal screw M 10 x 20 - 10.9 DIN 93 0017302 Hexagonal screw (2 pieds) M 10 x 25 - 10.9 DIN 93 0017301 Key AL 17 DIN 3113 078310 Hex head wrench 6 mm 0113860 Punch and nibble oil for steel 500 ml bottle 0121486 Grease gun 25 g 0121486 Grease gun 25 g 0121486 Setting gauge 1411767 0068624 Setting gauge (set of 2, 1263021) (set of 1, 1263029) Cutting tool for Aluminiu (set of 2, 1264417) (set of 1, 1264428) Cutting tool ST high (set of 2, 1264420) (set of 1, 1264428) Glide box (set of 2, 1264420) (set of 1, 1264428) Glide box (set of 2, 1264420) (set of 1, 1264428) Glide box (set of 2, 1264420) (set of 2, 1264420) Supension bracket 0023210 (set of 2, 1264420) Glide box (set of 2, 1264420) (set of 2, 1264420) Adjustment set (complete) for 40 – 80 mm shett thickness 0023210 Adjustrent set (complete) for 40 – 80 mm she	Grip socket			0023229
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Punch nibble oil for steel500 ml bottle0103387Tube grease «S1»25 g0121486Grease gun25 g0068624Setting gauge1411767Choice card cutter1323241Choice card cutter(set of 2, 1263021)(set of 1, 1263029)Cutting tool standard(set of 2, 1263021)(set of 1, 1263028)Cutting tool for Aluminium(set of 2, 1264417)(set of 1, 1264418)Cutting tool St high(set of 2, 1264417)(set of 1, 1264487)Cutting tool St high(set of 2, 1264420)(set of 1, 1264487)Cutting tool ST high(set of 2, 1264420)(set of 1, 1264487)Cutting tool ST high(set of 2, 1264420)(set of 1, 1264487)Cutting tool ST high(set of 2, 1264420)(set of 1, 1264487)Cutting tool ST high(set of 2, 1264420)(set of 1, 1264487)Cutting tool ST high(set of 2, 1264420)(set of 1, 1264487)Cutting tool ST high(set of 2, 1264420)(set of 1, 1264487)Cutting tool ST high(set of 2, 1264420)(set of 1, 1264487)Cutting tool ST high(set of 2, 1264420)(set of 1, 1264487)Cutting tool ST high(set of 2, 1264420)(set of 1, 1264487)Cutting tool ST high(set of 2, 1264420)(set of 2, 1264420)Cutting tool ST high(set of 2, 1264420)(set of 2, 1264487)Cutting tool ST high(set of 2, 1264420)(set of 2, 1264487)Cutting tool St high(set of 2, 1264487)(set of 2, 1264887)Cutting tool St high(se	Кеу	AL 17 DIN 3113		0078310
Tube grease «S1»25 g0121486Grease gun0068624Setting gauge1411767Choice card cutter1323241 Available accessories 132341Cutting tool standard(set of 2, 1263021)Cutting tool for Aluminium(set of 2, 1264417)CR cutting tool Gr S575(set of 2, 1327480)Cutting tool ST high performance CR(set of 2, 1264420)Glide box(set of 2, 1264420)Futher options(set of 2, 1264420)Supension bracket0023210Adjustment set (complete)for 40 – 80 mm sheet thicknessAdjustment set (complete)for 80 – 120 mm sheet thicknessAdapter for pipe machining - jure - Ø 30 – 120 mm0027798Roll holder, including stripper - Ø 30 – 120 mm0027798Stripper0023 000032119Stripper 55°032119Vorking station with stand0025798Grease «G1»900 g039440Grease «G1»900 g0394418Grease «G1»250 g0385478Grease «S1»250 g0385478Grease «S1»14 kg0342887Grease «S1»14 kg0342887Grease «S1»14 kg0342887Grease «S1»14 kg0342887Grease «S1» <td>Hex head wrench</td> <td>6 mm</td> <td></td> <td>0118860</td>	Hex head wrench	6 mm		0118860
Grease gun 0068624 Setting gauge 1411767 Choice card cutter 1332341 Available accessories 1332341 Cutting tool standard (set of 2, 1263021) (set of 1, 1263029) Cutting tool for Aluminium (set of 2, 1327480) (set of 1, 1264417) CR cutting tool for S575 (set of 2, 1264417) (set of 1, 1264418) Cutting tool ST high performance CR (set of 2, 1264420) (set of 1, 12644832) Glide box 1884873 1240848 Roller guide – left coupling 1240848 1240848 Further options 023201 120 Adjustment set (complet) for 40 – 80 mm sheet thickness 0023210 Adjustment set (complet) for 80 – 120 mm sheet thickness 0023210 Adjustment set (complet) for 80 – 120 mm sheet thickness 0027798 Roll holder, including stripper y= -Ø 90 – 200 mm 0005173 1240848 Stripper waar part for 0027779 023210 Koripper S5° 0032110 1240848 Stripper S5° 0032119 1240848 Stripper S5° 0032119 0027798 Grease	Punch and nibble oil for steel	500 ml bottle		0103387
Setting gauge 1411767 Choice card cutter 1332341 Available accessories 1332341 Cutting tool standard (set of 2, 1263021) (set of 10, 1263029) Cutting tool for Aluminium (set of 2, 1264417) (set of 2, 1264417) Cutting tool CR 5575 (set of 2, 1327480) (set of 10, 1264418) Cutting tool CR 5575 (set of 2, 1264420) (set of 10, 1264432) Cutting tool ST high set of 2, 1264420) (set of 10, 1264432) Glide box 1884873 1240848 Further options 1240848 1240848 Suspension bracket 0023210 023210 Adjustment set (complete) for 40 – 80 mm sheet thicknes 0023203 Adjustment set (complete) for 20 – 160 mm sheet thicknes 0023204 Adjustment set (complete) for 20 – 120 mm 0027798 Roll holder including stripper >e Ø 90 – 200 mm 0023210 Adapter for pipe machining.pipe -Ø 90 – 200 mm 0023213 Adapter for pipe machining.pipe -Ø 90 – 200 mm 0023214 Special stripper 55° 032119 Vorking station with stand 0005079 Grease «G1»	Tube grease «S1»	25 g		0121486
Choice card cutter 1332341 Available accessories 1332341 Available accessories (set of 2, 1263021) (set of 1, 1263029) Cutting tool for Aluminium (set of 2, 1264417) (set of 1, 1264418) Cutting tool CR 5575 (set of 2, 1327480) (set of 1, 1264418) Cutting tool ST high (set of 2, 1264420) (set of 1, 1264432) Gide box 1884873 1240848 Goller guide – left coupling 1240848 1240848 Further options 1240848 0023210 Adjustment set (complete) for 40 – 80 mm sheet thickness 0023210 Adjustment set (complete) for 120 – 160 mm sheet thickness 0023210 Adapter for pipe machining, pre – Ø 90 – 200 mm 0027798 0021798 Roll holder, including striper – Ø 90 – 200 mm 0023210 0032119 Stripper wear part for 0027798 0032119 Working station with stand 0003077 1343474 Stripper 900 g 033119 Working station with stand 1440848 1343474 Stand 0003077 1343474 Grease «S1» 250 g 0332119	Grease gun			0068624
Available accessories Cutting tool standard (set of 2, 1263021) (set of 1, 1263029) Cutting tool for Aluminium (set of 2, 1264417) (set of 1, 1264418) CR cutting tool CR 5575 (set of 2, 1327480) (set of 1, 1264418) Cutting tool ST high (set of 2, 1264420) (set of 1, 1264432) Glide box 1884873 Roller guide – left coupling 1240848 Further options 1240848 Adjustment set (complete) for 40 – 80 mm sheet thickness 0023210 Adjustment set (complete) for 120 – 160 mm sheet thickness 0023203 Adjustment set (complete) for 120 – 160 mm sheet thickness 0027798 Roll holder, including stripper j= Ø 90 – 200 mm 0025123 Adapter for pipe machining, pip = Ø 30 – 120 mm 0025123 Stripper wear part for 0027798 0023210 Vorking station with stand 0005079 Working station with stand 0005079 Grease «61» 900 g 038448 Grease «S1» 14g 034474 Grease «S1» 1kg 0324887 Grease «S1» 1kg 0324887 <t< td=""><td>Setting gauge</td><td></td><td></td><td>1411767</td></t<>	Setting gauge			1411767
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Cutting tool for Aluminium (set of 2, 1264417) CR cutting tool (set of 2, 1264417) (set of 10, 1264418) Cutting tool CR 5575 (set of 2, 1327480) (set of 10, 1327482) Cutting tool ST high performance CR (set of 2, 1264420) (set of 10, 1264432) Glide box 1884873 1240848 Roller guide – left coupling 1240848 1240848 Further options 0023210 023210 Adjustment set (complete) for 40 – 80 mm sheet thickness 0023203 Adjustment set (complete) for 120 – 160 mm sheet thickness 0023204 Adjustment set (complete) for 120 – 160 mm sheet thickness 0023203 Adapter for pipe machining, ripe - Ø 30 – 120 mm 0005123 0027798 Roll holder left complete 1240848 0023210 Stripper wear part for 0027798 0032119 Working station with stand 0003677 0033677 Grease «G1» 900 g 0384478 Grease «G1» 250 g 0385478 Grease «S1» 1 kg 0342887 Graying case 1 kg <td>Available accessories</td> <td></td> <td></td> <td></td>	Available accessories			
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Cutting tool CR 5575 (set of 2, 1327480) (set of 1, 1327482) Cutting tool ST high (set of 2, 1264420) (set of 1, 1264432) Glide box 1884873 Roller guide – left coupling 1240848 Further options 023210 Adjustment set (complete) for 40 – 80 mm sheet thickness 0023203 Adjustment set (complete) for 80 – 120 mm sheet thickness 0023204 Adjustment set (complete) for 120 – 160 mm sheet thickness 0027798 Roller guide – left coupling, riper, ripe – Ø 90 – 200 mm 0005123 Adapter for pipe machining, riper, Ø 90 – 200 mm 0027798 Roll holder left complete waar part for 0027798 0023210 Stripper waar part for 0027798 0032119 Working station with stand 0005079 0036079 Working station without stard 1343474 00036079 Grease «G1» 900 g 0384478 Grease «S1» 250 g 0385478 Grease «S1» 1 kg 0342887 Carrying case 1 kg 0342887	Cutting tool for Aluminium		(set of 2	, 1264419)
Cutting tool ST high performance CR (set of 2, 1264420) (set of 1, 1264432) Glide box 1884873 Roller guide – left coupling 1240848 Further options 1240848 Further options 0023210 Adjustment set (complete) for 40 – 80 mm sheet thickness 0023203 Adjustment set (complete) for 80 – 120 mm sheet thickness 0023204 Adjustment set (complete) for 120 – 160 mm sheet thickness 0027798 Roll holder, including stripper, per = Ø 90 – 200 mm 005123 Adapter for pipe machining, per = Ø 90 – 200 mm 0027798 Roll holder left complete 1240848 Stripper wear part for 0027798 0032104 Vorking station with stand 0005079 Working station without stard 1343474 Stand 900 g 0386478 Grease «G1» 250 g 0385478 Grease «S1» 1 kg 0342887 Carrying case 1 kg 0342887	CR cutting tool	(set of 2, 1264417)	(set of 10	, 1264418)
performance CR (set of 2, 1264420) (set of 10, 1264432) Glide box 1884873 Roller guide – left coupling 1240848 Further options 023210 Adjustment set (complete) for 40 – 80 mm sheet thickness 023203 Adjustment set (complete) for 80 – 120 mm sheet thickness 0023204 Adjustment set (complete) for 120 – 160 mm sheet thickness 0027798 Adjustment set (complete) for 120 – 160 mm sheet thickness 0027798 Adapter for pipe machining >tripper >Ø 90 – 200 mm 0005123 0027798 Adapter for pipe machining >tripper >Ø 30 – 120 mm 0023204 0023204 Stripper wear part for 0027798 0032119 Vorking station with stand vear part for 0027798 0032119 Working station without stard 1343474 0036779 Grease «G1» 900 g 0139440 Grease «S1» 250 g 0385478 Grease «S1» 1 kg 0342887 Carrying case 1 kg 0342887 Carrying case 500 ml bottle 0121585	Cutting tool CR 5575	(set of 2, 1327480)	(set of 10	, 1327482)
Roller guide – left coupling1240848Further options0023210Suspension bracket0023203Adjustment set (complete)for 40 – 80 mm sheet thickness0023203Adjustment set (complete)for 80 – 120 mm sheet thickness0027090Adjustment set (complete)for 120 – 160 mm sheet thickness0027791Adjustment set (complete)for 120 – 160 mm sheet thickness0027792Roll holder, including stripper >E Ø 90 200 mm0025123Adapter for pipe machining >E 903 2011023242Stripperwear part for 00277980032149Special stripper 55°03251490036707Working station without start13434741343474Stand900 g039440Grease «G1»900 g038478Grease «S1»1 kg0342887Grease %S1»1 kg0342887Carrying case50 0m lbottle0121585For und nibbe oil for steel500 mb tottle0121585		(set of 2, 1264420)	(set of 10	, 1264432)
Further options 0023210 Suspension bracket 0023210 Adjustment set (complete) for 40 – 80 mm sheet thickness 0023203 Adjustment set (complete) for 80 – 120 mm sheet thickness 0023204 Adjustment set (complete) for 120 – 160 mm sheet thickness 0023709 Roll holder, including stripper, be <0 90 – 200 mm	Glide box			1884873
Suspension bracket0023203Adjustment set (complete)for 40 – 80 mm sheet thickness0023203Adjustment set (complete)for 80 – 120 mm sheet thickness0027798Adjustment set (complete)for 120 – 160 mm sheet thickness0027798Roll holder, including stripper >F Ø 90 – 200 mm0005123Adapter for pipe machining >F Ø 30 – 120 mm0027798Roll holder left complete1240848Stripperwear part for 00277980032142Special stripper 55°032119Working station with stand005079Vorking station without start1343474Stand900 g039440Grease «G1»900 g0385478Grease «S1»1 kg042887Carrying case10 kg0121585Punch ant nibbe oil for steel50 ml bottle0121585	Roller guide – left coupling			1240848
Adjustment set (complete) for 40 – 80 mm sheet thickness 0023203 Adjustment set (complete) for 80 – 120 mm sheet thickness 002709 Adjustment set (complete) for 120 – 160 mm sheet thickness 0027798 Adapter for pipe machining, ripe -Ø 90 – 200 mm 0005123 Adapter for pipe machining, ripe -Ø 30 – 120 mm 0027798 Roll holder left complete 1240848 Stripper wear part for 0027798 0032119 Working station with stand 0005079 Working station without stand 1343474 Stand 0003677 Grease «G1» 900 g 0139440 Grease «S1» 1 kg 0342887 Grease «S1» 1 kg 0342887 Carrying case 500 ml bottle 0121585	Further options			
Adjustment set (complete)for 80 – 120 mm sheet thickness0023204Adjustment set (complete)for 120 – 160 mm sheet thickness0027798Roll holder, including stripper, je - Ø 90 – 200 mm0027798Adapter for pipe machining, je - Ø 30 – 120 mm0027798Roll holder left complete1240848Stripperwear part for 00277980032142Special stripper 55°0032119Working station with stand005079Working station without start1343474Stand0003607Grease «G1»900 g0139440Grease «S1»1 kg0342887Grease «S1»1 kg032185Carrying case500 ml bottle0121585	Suspension bracket			0023210
Adjustment set (complete) for 120 – 160 mm sheet thickness 0027799 Roll holder, including stripper, pipe - Ø 90 – 200 mm 0005123 Adapter for pipe machining, pipe - Ø 30 – 120 mm 0027798 Roll holder left complete 1240848 Stripper wear part for 0027798 0023242 Special stripper 55° 0032119 Working station with stand 0005079 Working station without stand 1343474 Stand 0003677 Grease «G1» 900 g 0139440 Grease «S1» 250 g 0385478 Grease «S1» 1 kg 0342887 Carrying case 1 kg 0321585 For und nibble oil for steel 500 ml bottle 0121585	Adjustment set (complete)	for 40 – 80 mm sheet	thickness	0023203
Roll holder, including stripper, ipe - Ø 90 - 200 mm 0005123 Adapter for pipe machining, ipe - Ø 30 - 120 mm 0027798 Roll holder left complete 1240848 Stripper wear part for 0027798 0023242 Special stripper 55° 0032119 Working station with stand 0005079 Working station without stand 1343474 Stand 0003677 Grease «G1» 900 g 0139440 Grease «G1» 250 g 0385478 Grease «S1» 1 kg 0342887 Carrying case 500 ml bottle 0121585	Adjustment set (complete)	for 80 – 120 mm shee	t thickness	0023204
Adapter for pipe machining, pipe -Ø 30 – 120 mm 0027798 Roll holder left complete 1240848 Stripper wear part for 0027798 0023242 Special stripper 55° 0032119 Working station with stand 0005079 Working station without stand 1343474 Stand 0003677 Grease «G1» 900 g 0139440 Grease «S1» 250 g 0385478 Grease «S1» 1 kg 0342887 Carrying case 500 ml bottle 0121585	Adjustment set (complete)	for 120 – 160 mm shee	t thickness	0027799
Roll holder left complete1240848Stripperwear part for 00277980023242Special stripper 55°0032119Working station with stand0005079Working station without stand1343474Stand0003677Grease «G1»900 g0139440Grease «S1»250 g0385478Grease «S1»1 kg0342887Carrying case500 ml bottle0121585Purch and nibble oil for steel500 ml bottle013387	Roll holder, including stripper, p	oipe -Ø 90 – 200 mm		0005123
Stripper wear part for 0027798 0023242 Special stripper 55° 0032119 Working station with stand 0005079 Working station with out stand 1343474 Stand 0003677 Grease «G1» 900 g 0139440 Grease «S1» 250 g 0385478 Grease «S1» 1 kg 0342887 Carrying case 0121585 0121585 Punch and nibble oil for steel 500 ml bottle 0103387	Adapter for pipe machining, pi	ipe -Ø 30 – 120 mm		0027798
Special stripper 55°0032119Working station with stand0005079Working station without stand1343474Stand0003677Grease «G1»900 gGrease «S1»250 gGrease «S1»1 kgGrease «S1»0342887Carrying case0121585Punch and nibble oil for steel500 ml bottle	Roll holder left complete			1240848
Working station with stand0005079Working station without stand1343474Stand0003677Grease «G1»900 g0139440Grease «S1»250 g0385478Grease «S1»1 kg0342887Carrying case0121585Punch and nibble oil for steel500 ml bottle0103387	Stripper	wear part for 002779	8	0023242
Working station without stand 1343474 Stand 0003677 Grease «G1» 900 g 0139440 Grease «S1» 250 g 0385478 Grease «S1» 1 kg 0342887 Carrying case 0121585 0121585 Punch and nibble oil for steel 500 ml bottle 0103387	Special stripper 55°			0032119
Stand 0003677 Grease «G1» 900 g 0139440 Grease «S1» 250 g 0385478 Grease «S1» 1 kg 0342887 Carrying case 0121585 Punch and nibble oil for steel 500 ml bottle 0103387	Working station with stand			0005079
Grease «G1» 900 g 0139440 Grease «S1» 250 g 0385478 Grease «S1» 1 kg 0342887 Carrying case 0121585 Punch and nibble oil for steel 500 ml bottle 0103387	Working station without stand	l		1343474
Grease «S1»250 g0385478Grease «S1»1 kg0342887Carrying case0121585Punch and nibble oil for steel500 ml bottle0103387	Stand			0003677
Grease «S1» 1 kg 0342887 Carrying case 0121585 Punch and nibble oil for steel 500 ml bottle 0103387	Grease «G1»	900 g		0139440
Carrying case0121585Punch and nibble oil for steel500 ml bottle0103387	Grease «S1»	250 g		0385478
Punch and nibble oil for steel 500 ml bottle 0103387	Grease «S1»	1 kg		0342887
	Carrying case			0121585
Punch and nibble oil for Alu 1000 ml bottle 0125874	Punch and nibble oil for steel	500 ml bottle		0103387
	Punch and nibble oil for Alu	1000 ml bottle		0125874



Cutting tools For different materials



Chip box



Stripper For bevel angle 20° and 45°



Special stripper 55° For bevel angle 20° and 55°



Roll holder right complete (standard)



Roll holder left complete



Grip socket



Glide box



Working station For machining small parts at the work site



Adapter piece For pipes with inner diameter of 30 – 120 mm



Pipe processing, roller plate For pipes with outer diameter of 90 – 200 mm

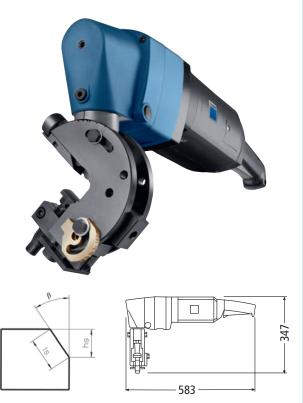


Suspension bracket For comfortable machining with maximum mobility



Adjustement set for larger workpiece 40 – 80 mm 80 – 120 mm 120 – 160 mm

TruTool TKF 1500 with 2 speed



- Two-speed gear box for stainless and other high tensile applications
- Bevelling angle easily adjustable from 20° to 55°
- Roller guide reduces vibration for comfortable machining and extended cutter life
- Bevels curved edges with a minimum radius of 130 mm
- Processes pipe with a minimum inside diameter of 30 mm
- Processing of T- and double T-carriers

Technical Data TruTool TKF 1500 with 2 speed

Bevel angles (standard) 20°– 45°		230 V	110 V
Bevel angles (with special strippe	r) 20°– 55°		
Max. bevel length		1 st gear / 2 nd gear	1 st gear / 2 nd gear
Steel 400 N/mm ²	mm	15 / 15	15 / 15
Steel 600 N/mm ²	mm	11 / 9	11 / 9
Steel 800 N/mm ²	mm	9/6	9/6
Sheet thickness	mm	4–160 / 4–160	4-160 / 4-160
Smallest radius	mm	55 / 55	55 / 55
Working speed	m / min	1.25 / 2	1.25 / 2
Rated input power	W	2000 / 2000	2000 / 2000
Strokes nominal load	1 / min	230 / 370	210 / 340
Weight without cable	kg	19.5 / 19.5	19.5 / 19.5

Accessories TruTool TKF 1500 with 2 speed

Included accessories			
Cutting tool standard		i	ntegrated
Chip box			0023209
Grip socket			0023229
Grip pipe			0023206
Hexagon screw	M 10 x 20 - 10.9 DIN	933	0017302
Hexagon screw (2 piece)	M 10 x 25 – 10.9 DIN	933	0017310
Key	AL 17 DIN 3113		0078310
Hex head wrench	6 mm		0118860
Punch and nibble oil for steel	500 ml bottle		0103387
Grease «S1»	25 g		0121486
Grease «S1»	250 g		0385478
Grease gun			0068624
Setting gauge			1411767
Choice card cutter			1332341
Available accessories			
Cutting tool Standard	(set of 2, 1263021)	(set of 10	, 1263029)
Cutting tool Aluminium		(set of 2	, 1264419)
CR Cutting tool	(set of 2, 1264417)	(set of 10	, 1264418)
Cutting tool CR 5575	(set of 2, 1327480)	(set of 10	, 1327482)
Cutting tool ST high tensile steel	(set of 2, 1264420)	(set of 10	, 1264432)
Glide box	1 piece		0038351
Roller guide left coupling			1240848
Further options			
Suspension bracket			0023210
Adjustment set (complete)	for 40 – 80 mm sheet t	hickness:	0023203
Adjustment set (complete)	for 80 – 120 mm sheet	thickness	0023204
Adjustment set (complete)	for 120–160 mm sheet	thickness	0027799
Roll holder, including stripper,	pipe - Ø 90 – 200 mm		0005123
Tube processing element, tube	inner - Ø 30 – 120 mm		0027798
Roll holder left complete			1240848
Stripper	wear part for 0027798	8	0023242
Special stripper 55°			0032119
Work station with stand			0005079
Work station without stand			1343474
Stand			0003677
Carrying case			0121585
Lubricating grease «S1»	1 kg		0342887
Grease «G1»	900 g		0139440
Punch and nibble oil for steel	500 ml bottle		0103387
Punch and nibble oil for aluminium	1000 ml bottle		0125874



Cutting tools For different materials



Chip box



Stripper For bevel angle 20° and 45°



Special stripper 55° For bevel angle 20° and 55°



Roll holder right complete (standard)



Roll holder left complete



Grip socket



Glide box



Working station For machining small parts at the work site



Adapter piece For pipes with inner diameter of 30 – 120 mm



Pipe processing, roller plate For pipes with outer diameter of 90 – 200 mm

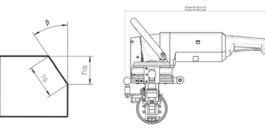


Hanging hook for balancer For comfortable machining with maximum mobility

Adjustement set for larger workpiece 40 – 80 mm 80 – 120 mm 120 – 160 mm

TruTool TKF 1500 with forward feed





- Processing of straight edges on long sheet metals as well as T- and double T-carriers
- Continuous self-feed and adjustable feed-speed; machine runs alone and you only have to keep an eye on it
- No extra tools required to adjust the sheet thickness
- Bevelling angle easily adjustable from 20° to 55°
- Conversion into manual drive is easily possible

Accessories TruTool TKF 1500 with forward feed

Ancluded accessories Cutting tool 7° CR integrated Ring wrench SW 17 SFS 614800 0384564 Screwdriver DIN 911 SW 6 0385714 Screwdriver DIN 911 SW 3 0067830 Punch and nibble oil for steel 500 ml bottle 0103387 Universal oil 100 ml 0138648 Chip box 0023209 Grease gun For air bellows 0384723 Assembly tool incl. setting gauge cutting tool For disassembling drive roller disassembling drive roller disassembly drive roller disassembling drive			
Ring wrench SW 17 SFS 614800 0384564 Screwdriver DIN 911 SW 6 0385714 Screwdriver DIN 911 SW 3 0067830 Punch and nibble oil for steel 500 ml bottle 0103877 Universal oil 100 ml 0138648 Chip box 0023209 Grease gun Filled with "S1" 038477 Air pump incl. manometer For air bellows 0384723 Assembly tool incl. setting gauge cutting tool For disassembling drive roller 1424125 Machine stand (set of 2, 1560735) (set of 10, 1559713) 1555931 Available accessories (set of 2, 1560737) (set of 10, 1559713) Cutting tool 7° CR (set of 2, 1560737) (set of 10, 1559713) Cutting tool 7° CR 5575 (set of 2, 1560737) (set of 10, 1559713) Cutting tool 7° CR (set of 2, 1560737) (set of 10, 1559713) Cutting tool 7° CR (set of 2, 1560737) (set of 10, 1559713) Cutting tool 7° CR (set of 2, 1264419) Cutting tool 7° CR (set of 2, 1264419) Drive roller small, 76° 148094 Tappet roller (ong a) 0353969	Included accessories		
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Punch and nibble oil for steel500 ml bottle0103387Punch and nibble oil for1000 ml bottle0125874	Grease «S1»	25 g	121486
Punch and nibble oil for 1000 ml bottle 0125874	Grease "S1"	1000 g	0342887
	Punch and nibble oil for steel	500 ml bottle	0103387
		1000 ml bottle	0125874

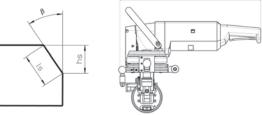
Technical Data TruTool TKF 1500 with forward feed

Bevel angles (with special strij 20°– 55°	Bevel angles (with special stripper) 20°– 55°		110 V
Max. bevel length			
Steel 400 N/mm ²	mm	15	15
Steel 600 N/mm ²	mm	9	9
Sheet thickness	mm	6 - 40	6 - 40
Working speed	m / min	2	2
Rated input power	W	2000	2000
Strokes at nominal load	1 / min	370	370
Weight without cable	kg	24	24



TruTool TKF 1500 with forward feed and 2 speed





- 2-gear version to adjust the strokes, possibility to work in different materials
- Processing of straight edges on long sheet metals as well as T- and double T-carriers
- Continuous self-feed and adjustable feed-speed; machine runs alone and you only have to keep an eye on it
- No extra tools required to adjust the sheet thickness
- Bevelling angle easily adjustable from 20° to 55°
- Conversion into manual drive is easily possible

Technical Data TruTool TKF 1500 with forward feed and 2 speed

Bevel angles (with	special	stripper)	20°– 55°

		230 V	110 V
Max. bevel length		1 st gear / 2 nd gear	1 st gear / 2 nd gear
Steel 400 N/mm ²	mm	15 / 15	15 / 15
Steel 600 N/mm ²	mm	11 / 9	11 / 9
Sheet thickness	mm	6 - 40 / 6 - 40	4–160 / 4–160
Working speed	m / min	1.25 / 2	1.25 / 2
Rated input power	W	2000 / 2000	2000 / 2000
Strokes nominal load	1 / min	230/370	230 / 370
Weight without cable	kg	27 / 27	27 / 27

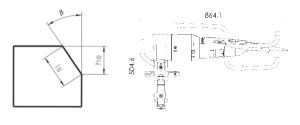
Accessories TruTool TKF 1500 with forward feed

Cutting tool 7° CRIntegratedRing wrenchSW 17 SFS 6148000.348544ScrewdriverDIN 911 SW 30.067830Punch and nibble oil for stelS00 ml bottle0.103387Universal oil100 ml0.138648Chip boxCorase0.128047Grease gunFiled with "S1"0.384723Air pump incl. manometerFor air bellows0.384723Assembly tool incl. setting auge cutting toolFor disassembling drive roll auge cutting tool1.525593Machine standSet of 2, 1560730 (set of 1.559718)Set of 2, 1560730 (set of 1.559718)Cutting tool 7° CR 305(set of 2, 1560730 (set of 1.559718)Cutting tool 7° CR 305(set of 2, 1560730 (set of 1.559718)Cutting tool 7° CR 305Set of 2, 1560730 (set of 1.559718)Cutting tool 7° CR 305Set of 2, 126419)Cutting tool 7° CR 305Set of 2, 126419Cutting tool 7° CR 305Set of 2, 1264	Included accessories		
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ScrewdriverDIN 911 SW 30067830Punch and nibble oil for steel500 ml bottle0103387Universal oil100 ml0138648Chip box023209Grease gunFilled with "S1"0385477Air pump incl. manometerFor air bellows0384723Agsembly tool incl. setting gauge cutting toolCr disassembling drive roller155593Machine standSet of 2, 1560735) (set of 1, 1559713)15597131Cutting tool 7° Standard(set of 2, 1560735) (set of 1, 1559713)1597131Cutting tool 7° CR(set of 2, 1560737) (set of 1, 1559713)1848733Guide box18547318487331848733Drive roller wide, 76°Standard roller148094Grease "S1"Standard roller148094Tappet rollerFor manuel drive1418094Grease "G1"900 g0139440Grease "G1"25 g0121486Grease "G1"25 g0121486Grease "G1"1000 g0353969Grease "G1"1000 g0342887Punch and nibble oil for steel500 ml bottle0103387Punch and nibble oil for steel500 ml bottle013384Orease "S1"Stong Dottle013384Grease "G1"1000 g013384Grease "G1"1000 g013384Grease "G1"1000 g013384Grease "S1"Stong Dottle013384Grease "S1"1000 g013384Grease "S1"1000 ml bottle013384Grease "S1	Ring wrench	SW 17 SFS 614800	0384564
Punch and nibble oil for steel500 ml bottle0103387Punch and nibble oil for steel500 ml bottle0103384Universal oil100 ml0138648Chip boxFilled with "S1"0385477Air pump incl. manometerFor air bellows0384723Assembly tool incl. setting gauge cutting toolFor disassembling driver oller1424125Machine standFor disassembling driver oller155593Available accessories1Cutting tool 7° CR(set of 2, 1560735) (set of 10, 1559713)Cutting tool 7° CR(set of 2, 1560737) (set of 10, 1559708)Cutting tool 7° CR(set of 2, 1264419)Cutting tool for aluminium(set of 2, 1264419)Grease "S1"250 g0385478Glide box1484873Drive roller wide, 76°Standard rollerInvier roller small, 76°1418094Tappet roller1482906Grease "G1"900 gGrease "G1"900 gGrease "G1"139440Grease "G1"25 gCarbas "S1"1000 gGrease "S1"1000 gGrease "S1"1000 gMachine di for steel1000 sGrease "S1"1000 ml bottleFurther on tibble oil for1000 ml bottleFurther	Screwdriver	DIN 911 SW 6	0385714
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Chip box 0023209 Grease gun Filled with "S1" 0385477 Air pump incl. manometer For air bellows 0384723 Assembly tool incl. setting gauge cutting tool Teor air bellows 0384723 Assembly tool incl. setting gauge cutting tool Teor air bellows 0384723 Machine stand For disassembling drive roller 1424125 Available accessories 155593 Cutting tool 7° Standard (set of 2, 1560735) (set of 10, 1559713) Cutting tool 7° CR 5575 (set of 2, 1264737) (set of 10, 1559708) Cutting tool for aluminium (set of 2, 1264737) (set of 10, 1559708) Grease "S1" 250 g 0385478 Gride box I884873 148094 Drive roller wide, 76° Standard roller 148094 Tappet roller 1482006 1482006 Further options 1482006 1482006 Grease "G1" 900 g 0139440 Grease "G3" 1400 g 0353969 Grease "G3" 1000 g 0342887 Grease "S1" 000 g 0103387 <tr< td=""><td>Punch and nibble oil for steel</td><td>500 ml bottle</td><td>0103387</td></tr<>	Punch and nibble oil for steel	500 ml bottle	0103387
YearFilled with "S1"Ø385470Air pump incl. manometerFor air bellowsØ384723Assembly tool incl. setting gauge cutting toolFor disassembling drive roller1424125Machine standFor disassembling drive roller155593 Available accessories Ito 2000Ito 2000Cutting tool 7° standard(set of 2, 1560736) (set of 10, 1559710)Cutting tool 7° CR(set of 2, 1560736) (set of 10, 1559708)Cutting tool 7° CR(set of 2, 1264419)Cutting tool for aluminum(set of 2, 1264419)Grease "S1"250 g0385478Glide boxItandard roller1482076Drive roller wide, 76°Standard roller1482076Drive roller small, 76°Itandard roller1482090Further optionsItanuel drive1741357Grease "G1"900 g0353469Grease "G3"1000 g0342887Grease "S1"25 g121486Further options1000 g0342887Grease "S1"1000 g0342887Grease "S1"1000 g0342887Grease "S1"1000 g0342887Grease "S1"1000 g0342887Grease "S1"1000 g0103387Grease "S1"1000 g0103387Grease "S1"1000 g0103387Grease "S1"1000 g012587Grease "S1"1000 g012587Grease "S1"1000 g012587Grease "S1"1000 g012587Grease "S1"1000 g01	Universal oil	100 ml	0138648
Air pump incl. manometerFor air bellows0384723Assembly tool incl. setting gauge cutting toolFor disassembling drive roller1424125Machine standIS55593Available accessoriesISECutting tool 7° standard(set of 2, 1560735) (set of 10, 1559713)Cutting tool 7° CR(set of 2, 1560737) (set of 10, 1559703)Cutting tool 7° CR(set of 2, 1560737) (set of 10, 1559703)Cutting tool 7° CR(set of 2, 1264419)Cutting tool 7° CRStandard rollerGrease "S1"250 gOlder box1884873Drive roller wide, 76°Standard rollerInve roller small, 76°Itandard rollerTappet roller1482906Further optionsItalGrease "G1"900 gGrease "G3"1000 gGrease "S1"25 gOld grease "S1"25 gDrive roller small, 76°1000 gGrease "G3"1000 gGrease "G3"1000 gGrease "G3"1000 gGrease "S1"1000 gGrease G <td>Chip box</td> <td></td> <td>0023209</td>	Chip box		0023209
Assembly tool incl. setting gauge cutting toolFor disassembling drive roller1424125Machine stand1555593Available accessoriesCutting tool 7° Standard(set of 2, 1560735) (set of 10, 1559713)Cutting tool 7° CR(set of 2, 1560737) (set of 10, 1559708)Cutting tool 7° CR(set of 2, 1560737) (set of 10, 1559708)Cutting tool 7° CR 5575(set of 2, 1264419)Cutting tool for aluminium(set of 2, 1264419)Grease "S1"250 gOilde box1884873Drive roller wide, 76°Standard rollerInve roller small, 76°1418094Tappet roller1482906Grease "G1"900 gGrease "G3"tube 100 gGrease "G3"1000 gGrease "S1"25 gOut of game and inble oil for stell500 ml bottleOut and nibble oil for stell1000 ml bottleOut and	Grease gun	Filled with "S1"	0385477
gauge cutting tool 1555593 Machine stand 1555593 Available accessories 15000000000000000000000000000000000000	Air pump incl. manometer	For air bellows	0384723
Available accessories Gutting tool 7° standard (set of 2, 1560735) (set of 10, 1559713) Gutting tool 7° CR (set of 2, 1560736) (set of 1, 1559718) Gutting tool 7° CR 5575 (set of 2, 1560737) (set of 1, 1559708) Gutting tool 7° CR 5575 (set of 2, 1264419) Gutting tool for aluminum (set of 2, 1264419) Grease "S1" 250 g 0385478 Glide box 1884873 Drive roller wide, 76° Standard roller 148090 Drive roller small, 76° 1418094 Farpet roller 1482906 Farpet roller 1482906 Grease "G1" 900 g 0139440 Grease "G3" 100 g 0353969 Grease "G3" 25 g 0121486 Grease "S1" 000 g 0342887 Grease "S1" 000 g 0103387 Grease "S1" 000 g <t< td=""><td>, 5</td><td>For disassembling drive roller</td><td>1424125</td></t<>	, 5	For disassembling drive roller	1424125
Cutting tool 7° standard (set of 2, 1560735) (set of 10, 1559713) Cutting tool 7° CR (set of 2, 1560736) (set of 10, 1559714) Cutting tool 7° CR 5575 (set of 2, 1560737) (set of 10, 1559708) Cutting tool 7° CR 5575 (set of 2, 1264419) Cutting tool for aluminium (set of 2, 1264419) Grease "S1" 250 g 0385478 Glide box 1884873 Drive roller wide, 76° Standard roller 1450515 Drive roller small, 76° Standard roller 1482906 Further options 1482906 Further options 1741357 Grease "G1" 900 g 0139440 Grease "G3" tube 100 g 0353969 Grease "G3" 1000 g 0342887 Punch and nibble oil for steel 500 ml bottle 0103387	Machine stand		1555593
Cutting tool 7° CR (set of 2, 1560736) (set of 10, 1559701) Cutting tool 7° CR 5575 (set of 2, 1260737) (set of 10, 1559708) Cutting tool for aluminium (set of 2, 1264419) Cutting tool for aluminium (set of 2, 1264419) Grease "S1" 250 g 0385478 Glide box 1884873 Drive roller wide, 76° Standard roller 1450515 Drive roller small, 76° 1418094 Tappet roller 1482906 Further options 14482906 Grease "G1" 900 g 0139440 Grease "G3" 1ube 100 g 0353969 Grease "G3" 25 g 0121486 Grease "S1" 25 g 0121486 Grease "S1" 000 g 0342887 Punch and nibble oil for steel 500 ml bottle 0103387	Available accessories		
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Cutting tool for aluminium(set of 2, 1264419)Grease "S1"250 g0385478Glide box1884873Drive roller wide, 76°Standard roller1450515Drive roller small, 76°1418094Tappet roller1482906Further optionsReplacement kitfor manuel drive1741357Grease "G1"900 g0139440Grease "G3"1ube 100 g0353969Grease "S1"25 g0121486Grease "S1"1000 g0342887Punch and nibble oil for stel500 ml bottle0103376	Cutting tool 7° CR	(set of 2, 1560736) (set of 10	, 1559711)
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Glide box 1884873 Drive roller wide, 76° Standard roller 1450515 Drive roller small, 76° 1418094 Tappet roller 1482906 Further options 1482906 Replacement kit for manuel drive 1741357 Grease "G1" 900 g 0139440 Grease "G3" tube 100 g 0353969 Grease "S1» 25 g 0121486 Grease "S1" 1000 g 0342887 Punch and nibble oil for steel 500 ml bottle 0103387	Cutting tool for aluminium	(set of 2, 1264419)	
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Drive roller small, 76° 1418094 Tappet roller 1482906 Further options 1482906 Replacement kit for manuel drive 1741357 Grease "G1" 900 g 0139440 Grease "G3" tube 100 g 0353969 Grease "S1" 1000 g 0342887 Punch and nibble oil for steel 500 ml bottle 0103387	Glide box		1884873
Tappet roller 1482906 Further options 1741357 Replacement kit for manuel drive 1741357 Grease "G1" 900 g 0139440 Grease "G3" tube 100 g 0353969 Grease "S1» 25 g 0121486 Grease "S1" 1000 g 0342887 Punch and nibble oil for steel 500 ml bottle 0103387	Drive roller wide, 76°	Standard roller	1450515
Further options Interview Replacement kit for manuel drive 1741357 Grease "G1" 900 g 0139440 Grease "G3" tube 100 g 0353969 Grease «S1» 25 g 0121486 Grease "S1" 1000 g 0342887 Punch and nibble oil for steel 500 ml bottle 0103387	Drive roller small, 76°		1418094
Replacement kit for manuel drive 1741357 Grease "G1" 900 g 0139440 Grease "G3" tube 100 g 0353969 Grease «S1» 25 g 0121486 Grease "S1" 1000 g 0342887 Punch and nibble oil for steel 500 ml bottle 0103387 Punch and nibble oil for 1000 ml bottle 0125874	Tappet roller		1482906
Grease "G1" 900 g 0139440 Grease "G3" tube 100 g 0353969 Grease «S1» 25 g 0121486 Grease "S1" 1000 g 0342887 Punch and nibble oil for steel 500 ml bottle 0103387 Punch and nibble oil for 1000 ml bottle 0125874	Further options		
Grease "G3" tube 100 g 0353969 Grease «S1» 25 g 0121486 Grease "S1" 1000 g 0342887 Punch and nibble oil for steel 500 ml bottle 0103387 Punch and nibble oil for 1000 ml bottle 0125874	Replacement kit	for manuel drive	1741357
Grease «S1» 25 g 0121486 Grease "S1" 1000 g 0342887 Punch and nibble oil for steel 500 ml bottle 0103387 Punch and nibble oil for 1000 ml bottle 0125874	Grease "G1"	900 g	0139440
Grease "S1" 1000 g 0342887 Punch and nibble oil for steel 500 ml bottle 0103387 Punch and nibble oil for 1000 ml bottle 0125874	Grease "G3"	tube 100 g	0353969
Punch and nibble oil for steel500 ml bottle0103387Punch and nibble oil for1000 ml bottle0125874	Grease «S1»	25 g	0121486
Punch and nibble oil for 1000 ml bottle 0125874	Grease "S1"	1000 g	0342887
	Punch and nibble oil for steel	500 ml bottle	0103387
		1000 ml bottle	0125874



TruTool TKF 2000





- For curved edges with radii and inner cut-outs
- Continuous self-feed and adjustable feed-speed; machine runs alone and you only have to keep an eye on it
- No extra tools required to adjust the sheet thickness
- Bevelling angle easily adjustable from 20° to 55° Conversion into automatic forward feed is easily
 possible

Technical Data TruTool TKF 2000

Bevel angles		20° - 55°
Max. bevel length		
Steel 400 N/mm²	mm	20
Steel 500 N/mm²	mm	16
Sheet thickness	mm	10 - 50
Working speed	m / min	max. 1.4
Rated input power	W	2500
Strokes at nominal load	1 / min	200
Weight without cable	kg	32

Accessories TruTool TKF 2000

Included accessories			
Cutting tool Highquality			integrated
Hex head wrench	SW 8		1651068
Hex head wrench	SW 5		0965848
Glide box	integrated		1685242
Setting gauge			1650350
Punch and nibble oil for steel			0103387
Grease gun	Filled with "S1"		0385477
Hip hanger coupling			1692836
Available accessories			
Cutting tool Highquality	(set of 2, 1696051)	(set of 5,	1696053)
Cutting tool Longlife	(set of 2, 1696055)	(set of 5,	1696057)
Chip box			1606265
Guide sheet for small pieces			1728379
Further options			
Replacement kit	for forward feed		1778751
Adapter for work station			1653115
Work station without stand	1653115 must be o seperately	rdered	1343474
Work station with stand	1653115 must be o seperately	rdered	0005079
Machine stand			1688964
Stand			0003677
Lubricating grease "S1"	250 g		0385478
Lubricating grease "S1"	1000 g		0342887
Punch and nibble oil for aluminium	bottle 1000 ml		0125874



Cutting tool Highquality Designed for perfect bevel quality to meet the highest demands



Cutting tool Longlife Designed for long service life





Machine stand Secure machine storage

Guide plate

For small pieces



Replacement kit for forward feed



Chip box Space for 5-6 meter bevel length



Adjusting gauge set



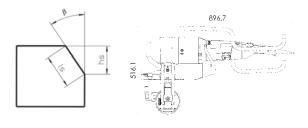
Adapter For working station no. 0005079 and 1343474



Working station Ideal for processing small parts in fixed use and for processing rod material.

TruTool TKF 2000 with forward feed





- Processing of straight edges on long sheet metals as well as T- and double T-carriers
- Continuous self-feed and adjustable feed-speed; machine runs alone and you only have to keep an eye on it
- No extra tools required to adjust the sheet thickness
- Bevelling angle easily adjustable from 20° to 55°
- Conversion into manual drive is easily possible

Technical Data TruTool TKF 2000 with forward feed

Bevel angles		20° - 55°
Max. bevel length		
Steel 400 N/mm ²	mm	20
Steel 500 N/mm ²	mm	16
Sheet thickness	mm	10 - 50
Working speed	m / min	1.4
Rated input power	W	2500
Strokes at nominal load	1 / min	200
Weight without cable	kg	46

Accessories TruTool TKF 2000 with forward feed

Included accessories			
Cutting tool Highquality			integrated
Hex head wrench	SW 8		1651068
Hex head wrench	SW 5		0965848
Glide box	integrated		1685242
Setting gauge			1650350
Punch and nibble oil for steel			0103387
Grease gun	Filled with "S1"		0385477
Hip handle			1692836
Available accessories			
Cutting tool Highquality	(set of 2, 1696051)	(set of 5,	1696053)
Cutting tool Longlife	(set of 2, 1696055)	(set of 5,	1696057)
Chip box			1606265
Guide sheet for small pieces			1728379
Further options			
Replacement kit	for manuel drive		1778752
Adapter for work station 00050	79 and 1343474		1653115
Work station without stand	1653115 must be of seperately	rdered	0125874
Work station with stand	1653115 must be of seperately	rdered	0005079
Machine stand			1688964
Stand			0003677
Lubricating grease "S1"	250 g		0385478
Lubricating grease "S1"	1000 g		0342887
Punch and nibble oil for aluminium	bottle 1000 ml		0125874



Cutting tool Highquality Designed for perfect bevel quality to meet the highest demands



Cutting tool Longlife Designed for long service life





Machine stand Secure machine storage

Guide plate

For small pieces



Replacement kit For manual drive



Chip box Space for 5-6 meter bevel length



Adjusting gauge set



Adapter For working station no. 0005079 and 1343474



Working station Ideal for processing small parts in fixed use and for processing rod material